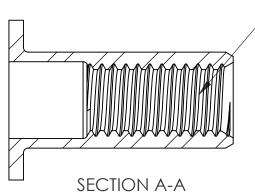


REVISIONS REV. **DESCRIPTION** DATE ECN INITIAL RELEASE 5/8/09 1179 UPDATE TO CURRENT FORMAT 7/28/10 1341



#10-32 UNF 3B PER ASME B1.1 MINOR DIA.: .1560 - .1641



## NOTE:

GRIP RANGE: .010 - .080

- HOLE SIZE: .250 +.006/-.000 AFTER ALL APPLIED FINISHES. 2.
- INSTALLED LENGTH: .380 REF. 3.
- LUBRICATION: NONE 4.
- 5. INST

STA	LLATION TOOL: SPIN-P	ULL										
				UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
				DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH±1 BEND±1 TWO PLACE DECIMAL±.01 THREE PLACE DECIMAL±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994  MATERIAL 430 STAINLESS	DRAWN	TWR	5/8/09	TITLE:				
					CHECKED							
	PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO GE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.				ENG APPR.	JVK	5/8/09					
					MFG APPR.			FLA				
Г					Q.A.	JVK	5/8/09					
					COMMENTS: E-mail: info@sherex.com			SIZE DWG. NO. REV			REV	
		NEXT ASSY	USED ON	FINISH PASSIVATE	www.sherex.com Phone: 866-474-3739			<b>A</b> CA-1032SS-080			В	
		APPLICATION		DO NOT SCALE DRAWING	Fax: 716-875-0358		SCALE: 2:1	2:1 WEIGHT: kg SHEET 1 OF 1			T 1 OF 1	